

YASKAWA

Motoman MHJF Ultra-light Robot

The ultra-light, compact Motoman MHJF robotic arm offers advanced robotic path control, speed and accuracy in an affordable, industrial grade robot. This highly portable and easy to install robot enables simplified system integration.

The MHJF uses small-capacity motors (max: 80 W) for all axes allowing the robot to be used without a safety fence in the same area as students.

The MHJF features a 545 mm (21.4") reach, weighs only 15kg (33lbs) and offers the widest work envelope in its class. Because of its small footprint, it can be floor, wall-, or ceiling-mounted.

The MHJF controller has an Open Architecture that will enable students to program the robot in C, C++, C# or .NET environments.

The MHJF supports both stand-alone applications as well as sophisticated automated workcells. The robot offers superior performance in small part applications such as assembly, dispensing, packaging, material handling, and machine tending.

The compact design and built-in collision avoidance features with multiple robot control allow up to four robots to be used together to maximize productivity while reducing overall floor space requirements.



Standard Features

- Compact, powerful and economical
- Industry 4.0 integration and functionality built in
- 545 mm (21.4") reach; 0.03 mm (0.0012") repeatability
- 1-2 kg (2.2 4.4 lbs) payload
- Small footprint and minimal interference radius (92.5 mm/3.6") maximizes floor space utilization
- Floor-, wall- or ceiling-mounted options. Brakes on L- and U-axes.
- Internally routed cables and hoses maximize system reliability
- Compact design and built-in collision avoidance with multiple robot control allow up to two robots to be used together to optimize productivity

Hands on Applications

- MHJF with Machine Tending (Milling/ Turning/Laser Engraver)
- MHJF with Assembly and/or Quality Control





Specifications

Structure: Vertical articulated- arm type

Axis Movement	Range	Maximum Speed	Allowable Moment	Allowable Moment of Inertia
S-Axis (Turning/Sweep)	±160°	160°/s		
L-Axis (Lower Arm)	+110°/-90°	130°/s		
U-Axis: (Upper Arm)	+105°/-290°	200°/s		
R-Axis: (Wrist Roll)	±180°	300°/s	3.33 N • m	0.058 kg • m ²
B-Axis: (Bend/Pitch/Yaw)	±130°	400°/s	3.33 N • m	0.058 kg • m ²
T-Axis: (Wrist Twist)	±360°	500°/s	0.98 N • m	0.005 kg • m ²

Vertical Reach: 909 mm (35.8")

Horizontal Reach: 545 mm [21.4"] (500mm with payload > 2.2lb)

Repeatability: $\pm 0.03 \text{ mm } (\pm 0.0012")$

Controlled Axes: 6

Approximate Weight: 15 kg (33 lbs) **Brakes:** Two axes

Power Consumption: 0.5 kVA

Payload: 1 - 2 kg (2.2 - 4.4 lbs)

Industry 4.0 for Education

MOTOMAN MHJF Educational Robot

Programming Pendant

Dimensions: $169 \text{ (W)} \times 314.5 \text{ (H)} \times 50 \text{ (D)} \text{ mm}$

6.7 (W) x 12.4 (H) x 2.0 (D) inches

Weight: 0.990 kg (2.18 lbs)

Operation Device

Select keys, axis keys, numerical/application keys, Mode switch with key, emergency stop button, enable switch, compact flash card interface device (compact flash is optional.), USB port (1 port)

Display: 640×480 pixels color LCD, touch panel

IEC Protection Class: IP65

Cable Length: Standard: 8 m (26ft)

optional: 20 m max. (66ft)

Ordering Information

Hardware	
MotoMan MHJF Robotic Arm Kit	ROB-MHJF-BAS
MotoMan MHJF, Fundamentals Package	ROB-MHJF-STND
Curriculum	
MotoMan MHJF Robotic Fundamentals	77-5001-0000
MotoMan MHJF Advanced Robotics	77-5002-0000
MotoMan MHJF Materials Handling I	77-5003-0000
MotoMan MHJF Materials Handling II	77-5004-0000
Yaskawa Certification	
Certified Yaskawa Equipment Operator Test	77-5010-0010
Certified Yaskawa Equipment Programmer Test	77-5010-0020
Robot Arm Accessories	
Pneumatic Gripper with I/O Box for MHJF	00-0648-0000
1.0m linear slide base for MotoMan MHJF	00-1026-1000
1.8m linear slide base for MotoMan MHJF	00-1027-1000
Adapter Mounting Plate for MHJF	00-1241-0001
Floor mount pedestal stand (850mm/33.5")	00-1280-0000
Palletizing Rack	00-1110-0000
Gravity Parts Feeder (with microswitch sensor)	10-1007-4000
Workbench 59" x 31.5" (slotted aluminum top)	00-1249-0000

00-1260-0000

FS100 Controller

Dimensions: 470 (W) × 420 (D) × 200 (H) mm

18.5 (W) x 16.5 (H) x 7.9 (D) inches

Weight: 20 kg (44.1 lbs)

Ambient Temperature: 0°C to +40°C (32°F to +104°F)

(Operational Temp)

Communications: 1 (10BASE-T/100BASE-TX)

Digital I/Os: System I/O: 12 inputs and 12 outputs

User I/O: 16 inputs and 16 outputs Max. I/O (optional): 156 inputs and

156 outputs

Programming Capacity: JOB: 10,000 steps, 1,000 instructions

CIO ladder: 1,500 steps

Number of Robots/Axes: Up to 2 Robots - 16 Axes maximum

Power Requirements: Single phase or three-phase

200/230 VAC at 50/60 Hz



Yaskawa Certification

Students who complete the MotoMan MHJF Robotic Fundamentals and Advanced Robotics curriculum are eligible to become Certified as a MotoMan Operator and/or Programmer. At the completion of each course, the course concludes with a practical exam which the student must pass before taking the MHJF Certification exam.

Candidates that successfully complete the practical exam are then eligible to take the final certification exam which is a test composed of 40 multiple choice questions about the MotoMan system and robotic theory





I/O Experiment Table

PC Extension Shelf 23.5"x31.5"



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